Development of Life Skill II- Common as other branch

| Heat Power En | gineering –II (AE) |
|---------------|--------------------|
|---------------|--------------------|

| Name of t    | he Course: <b>Diploma in Automo</b>                   | bile Engineering                              |             |            |
|--------------|---|---|-------------|------------|
|              | Code: A.E.  | Semester :                                    | Foi         | rth        |
| Duration     | : 17 Weeks  | Maximum Marks :                               | 5           | 0          |
| Teaching     | g Scheme  | Examination Scheme : Theoretical              |             |            |
| Theory:      | 2 hrs / week  | Internal Examination :                        | 10          | Marks      |
| Tutorial:    | •   | TA (Attendance, Assignment, Inter-            |             |            |
| racorian     |   |   |             | Marks      |
| Practical    | : Nil   | End Semester Exam :                           |             | Marks      |
| Credit :     | 2   |   |             | IVIAIRS    |
| Aim:         | Ζ   |   |             |            |
|              | understand the basic law that gove                    | erns principle of working of Gas turbine.     |             |            |
|              |   | energy and the concept of non conventional    | energy so   | urces.     |
|              |   | nciple of working of refrigeration and air co |             |            |
| Objectives   | · ·   | helple of working of femigeration and an eo   | inditionini | > <b>·</b> |
| U            |   | odynamic principles and processes of gas tur  | bine.       |            |
|              | $\succ$ To understand the working of                  | · ·   |             |            |
| <b>_ _ _</b> | > To understand the working of                        |   |             |            |
|              | isite: Fundamental concept of Th                      |   | TT          |            |
| Chapter      | Name of the Topic                                     |   | Hours       | Marks      |
| 01           | Gas Turbines:<br>1.1 Classification of gas turbines a | and Field of application                      | 06          |            |
|              | 1.2 Brayton or Joule cycle -P-V di                    |   |             |            |
|              | Construction and working of g                         |   |             |            |
|              |   | gas turbine, simple circuit, Comparison,      |             |            |
|              | P-V & T-S diagram.                                    |   |             |            |
|              | 1.3 Turbojet and Turboprop engin                      |   |             |            |
| 02           | Sources of Energy, Fuels &                            |   | 07          |            |
|              | conventional].  | rgy sources [conventional and non-            |             |            |
|              | -   | fuels – liquid fuels – gaseous fuels –        |             |            |
|              |   | , characteristics of good fuel – Heating      |             |            |
|              | value of fuels – Higher Heatin                        | g Value – Lower Heating Value, function       |             |            |
|              | of Bomb calorimeter.                                  |   |             |            |
|              |   | ustion chemistry of carbon, Hydrogen, Iso     |             |            |
|              | -   | t of A/F ratio, Mass of air required for      |             |            |
|              | Refrigeration:  | , excess air. Simple problem.                 |             |            |
| 03           | 3.1 Definition – Refrigeration, hea                   | at pump COP FPR & unit of                     | 07          |            |
|              | refrigeration.  |   |             |            |
|              |   | ed, common commercial refrigerants & their    |             |            |
|              | suitability of use, Environmer                        |   |             |            |
|              | 3.3 Air refrigeration, Bell Colema                    |   |             |            |
|              | 3.4 Working principle of Vapour (                     |   |             |            |
|              | (schematic layout n h diagram                         | n, function & working of each components      |             |            |

| 04        | Air Conditi   | oning.  |                                |                         |                  | 10                  |              |  |  |
|-----------|---------------|---|--------------------------------|-------------------------|------------------|---------------------|--------------|--|--|
| 04        |               |   | ometric properties - dry       | air - moist air –Water  |                  | 12                  |              |  |  |
|           | vapour.       | tioning poyen   | ometrie properties ary         |                         |                  |                     |              |  |  |
|           |               | air – dry bulb  | temperature - wet bulb te      | emperature – dew point  |                  |                     |              |  |  |
|           |               |   | specific and relative hu       |                         |                  |                     |              |  |  |
|           | -             | Psychometric chart and its uses – psychometric processes – sensible |                                |                         |                  |                     |              |  |  |
|           | heating a     | heating and cooling – humidification –dehumidification.             |                                |                         |                  |                     |              |  |  |
|           |               | 4 Air conditioning – Its meaning & factors of control ( temp. of    |                                |                         |                  |                     |              |  |  |
|           |               |   | ity, purity of air & motio     |                         |                  |                     |              |  |  |
|           |               |   | ditioning systems, Princi      |                         |                  |                     |              |  |  |
|           |               | •   | r air conditioning. c) Co      | mfort air conditioning. |                  |                     |              |  |  |
| Total     | Simple        | Problems.   |                                |                         |                  | 2211/10             | 25           |  |  |
| 10181     |               |   |                                |                         |                  | 32Hrs.              | 35<br>Marila |  |  |
|           |               |   |                                |                         |                  |                     | Marks        |  |  |
| Total Cla | sses          |   |                                |                         |                  | 17 w                |              |  |  |
|           |               |   |                                |                         |                  | [34 lectu           | ure hrs].    |  |  |
| Learning  | Resources     | :   |                                |                         |                  |                     |              |  |  |
| Text Bool | ks :          |   |                                |                         |                  |                     |              |  |  |
| А         | uthor         |   | Title                          |                         |                  | Publis              | her          |  |  |
| Mahesh    | h M Rathore   |   | Thermal Engineering            |                         | Tata McGraw Hill |                     | aw Hill      |  |  |
|           |               |   |                                |                         |                  | Publication         |              |  |  |
| А         | R Basu        |   | Thermal Engineering Heat Power |                         |                  | Dhanpat Rai and     |              |  |  |
|           |               |   |                                |                         |                  | Co.(P)Ltd,          |              |  |  |
|           |               |   |                                |                         | New Delhi        |                     | elhi         |  |  |
| R. S. Kh  | urmi and J. K |   | A Text book of T               | hermal                  | S.               | Chand a             | nd Co.       |  |  |
| (         | Gupta         |   | Engineering                    | 5                       |                  | Ltd.                |              |  |  |
| Р         | K Nag         | I   | Basic and applied therr        | nodynamics              | Τa               | Tata McGraw Hill    |              |  |  |
|           |               |   |                                |                         |                  | Publication         |              |  |  |
| Mahesł    | h M Rathore   |   | Thermal Engineering            |                         |                  | McGraw Hill         |              |  |  |
| E, Rat    | hakrishnan    | Fundar  | C C                            |                         |                  | Prentice Hall India |              |  |  |
| Dr. D     | . S. Kumar    |   | Thermal Science And            | Engineering             | S.F              | K.Kataria           | & Sons       |  |  |
| Learning  | Resources     | :   |                                |                         |                  |                     |              |  |  |
| Examinati | on Scheme:    |   |                                |                         |                  |                     |              |  |  |
| Group     | Chapter       | Objective C   | luestions                      |                         | -                | Total I             | Marks        |  |  |
|           |               | To be Set   | To be Answered                 | Marks per Question      |                  |                     |              |  |  |
| А         | 01 & 02       | 4   |                                |                         |                  |                     |              |  |  |
| В         | 03 & 04       | 6   | Any Twenty                     | 01                      |                  | 10 x 3              | 1 = 10       |  |  |
|           |               |   | · ·                            |                         |                  |                     |              |  |  |
| Group     | Chapter       |   | Subjective Que                 |                         |                  | Total               | Marks        |  |  |
|           |               | To be Set   | To be Answered                 | Marks per Question      | n                |                     |              |  |  |
| А         | 01 & 02       | 3   |                                |                         | _                |                     |              |  |  |
| В         | 03 & 04       | 5   | Any five                       | 05                      |                  | 05 x !              | 5 = 25       |  |  |

#### **Advanced Automobile Engines**

| Name of the | Name of the Course : Diploma in Automobile Engineering |                         |                           |  |  |  |
|-------------|--|-------------------------|---------------------------|--|--|--|
| Course Co   | de: AE   | Semester :              | Forth                     |  |  |  |
| Duration:   | 17 Weeks   | Maximum Marks :         | 150 Marks                 |  |  |  |
| Teaching S  | Scheme :   | Examination Scheme :    | Theoretical               |  |  |  |
| Theory:     | 3 hrs / week   | Internal Examination :  | 20 Marks                  |  |  |  |
| Tutorial:   | Nil  | TA (Attendance, Assignn | nent, Interaction etc.) : |  |  |  |
|             |  |                         | 10 Marks                  |  |  |  |
| Practical:  | 3 hrs / week   | End Semester Exam :     | 70 Marks                  |  |  |  |
| Credit :    | 4  |                         |                           |  |  |  |
| Aim         |  |                         |                           |  |  |  |

Aim:

- To impart knowledge on advanced engine technologies. ٠
- To impart knowledge on the alternative energy sources and fuels of future. •
- To impart knowledge on certain features like MPFI, CRDI and hybrid drives. •
- To impart knowledge on to diagnose engine condition including on-board diagnosis and stand-• alone diagnosis.

#### **Objectives:**

Students will be able to :

- Compare the properties of SI and CI engines fuel.
- > Understand, describe and draw the stages of combustion in SI and CI engines.
- > Understand and describe the pollutants emitted from S.I. and C.I. engines,
- > Understand least emission norms and describe the methods of pollution control.
- > Understand the drive cycle for measurement of pollutants.

Pre-requisite :-

- ✓ Fundamental concept of working of engine and different essential systems for it's working.
- ✓ Fundamental concept of fuel feed system both for S.I & C.I engine.

| Group       | Chapter       |                      | Objective Que    | Total              | Marks       |        |
|-------------|---------------|----------------------|------------------|--------------------|-------------|--------|
|             |               | To be Set            | To be Answered   | Marks per Question |             |        |
| А           | 01,02,03 & 04 | 10                   |                  |                    |             |        |
| В           | 05            | 06                   | 20               | 01                 | 20 x 1      | 1 = 20 |
| С           | 06            | 04                   | -                |                    |             |        |
|             |               |                      |                  |                    |             |        |
| Group       | Chapter       | Subjective Questions |                  | Total              | Total Marks |        |
|             |               | To be Set            | To be Answered   | Marks per Question |             |        |
| А           | 01,02,03 & 04 | 05                   |                  |                    |             |        |
| В           | 05            | 03                   | Any five         | 10                 | 10 x 3      | 5 = 50 |
| С           | 06            | 02                   | -                |                    |             |        |
|             |               |                      |                  | · · ·              |             |        |
| Content [Th | neory]:       |                      |                  |                    |             |        |
| Chapter     |               | Na                   | ame of the Topic |                    | Hours       | Marks  |
| chapter     |               |                      |                  |                    |             |        |

| • • | 1.1 Different types of fuels and their componentive colorific value      |    |  |
|-----|--|----|--|
| 01  | 1.1 Different types of fuels and their comparative calorific value.      | 07 |  |
|     | 1.2 Properties of S.I. Engine fuel and C.I. Engine fuel.                 |    |  |
|     | Octane number & Cetane number.   |    |  |
|     | 1.3 Fuel additives and their effects.                                    |    |  |
|     | 1.4 Gaseous fuels- LPG, CNG, Alcohol, Bio-Diesel, Hydrogen.              |    |  |
|     | 1.5 LPG as SI engine fuel & LPG kit.                                     |    |  |
|     | 1.6 Alcohol and gasoline fuel blend.                                     |    |  |
|     | 1.7 Alcohol as CI engine fuel & it's effect.                             |    |  |
|     | 1.8 Compressed Natural gas as a Transport (Diesel) fuel & CNG Kit.       |    |  |
|     | 1.9 Electric cars and hybrid vehicles.                                   |    |  |
|     | Scavenging:  |    |  |
| 02  | 2.1 Introduction- Scavenging, Theoretical scavenging process –           | 03 |  |
| 02  | perfect scavenging, perfect mixing & short circuiting.                   | 00 |  |
|     | 2.2 Types of scavenging – uniflow, cross flow and loop or reverse        |    |  |
|     | scavenging. Scavenging pumps.  |    |  |
|     | Theory of Combustion:  | 09 |  |
|     | 3.1 Ignition limits.   |    |  |
|     | 3.2 Combustion theory in S.I. Engine.                                    |    |  |
|     | 3.3 Stages of combustion in SI engine                                    |    |  |
|     | 3.4 Ignition lag and Flame propagation, its' effect on engine variables. |    |  |
| 03  | 3.5 Abnormal combustion- Detonation, pre-ignition, surface Ignition.     |    |  |
| 05  | 3.6 Effects of detonation on engine performance & it's control.          |    |  |
|     | 3.7 SI engine combustion Chambers, types, construction & function.       |    |  |
|     | 3.8 Combustion theory in C.I. Engine.                                    |    |  |
|     | 3.9 Stages of combustion in CI engine.                                   |    |  |
|     | 3.10 Air Fuel ratio in Diesel engines                                    |    |  |
|     | 3.11 Delay period [physical delay & chemical delay] - significance       |    |  |
|     | and variables affecting delay period.                                    |    |  |
|     | 3.12 Diesel knock and its control.                                       |    |  |
|     | 3.13 Difference between knocking phenomena in S.I. and C.I. Engines.     |    |  |
|     | 3.14 Factors that affect the design of CI engine combustion chamber.     |    |  |
|     | 3.15 CI engine combustion chambers, types, construction & function.      |    |  |
|     | Supercharging:   | 04 |  |
|     | 4.1 Supercharging, purpose of supercharging, supercharging on            | ~  |  |
|     | S.I. & C.I. Engines.   |    |  |
| 04  | 4.2 Effect of supercharging on power, efficiency and fuel                |    |  |
|     | consumption and its limitations on S.I. & C.I. engine.                   |    |  |
|     | 4.3 Advantages of supercharging on C.I. engines over S.I.                |    |  |
|     | engines.   |    |  |
|     | 4.4 Types & Methods of Supercharging, Turbo charging & its' use.         |    |  |

|      | Dent I  | Computer Controlled Fuel-Injection System [petrol engine]:                                   | 00         |         |
|------|---------|--|------------|---------|
|      | Part-I  | 5.1.1 Necessity of petrol injection system, types of petrol injection                        | 08         |         |
|      | 5.1     | System.  |            |         |
|      |         | 5.1.2 Throttle body injection (TBI) system/ Multi-Point fuel Injection                       |            |         |
|      |         | system (MPFI) comparison with Carbureted engine fuel supply                                  |            |         |
|      |         | system.  |            |         |
|      |         | 5.1.3 Multi-Point fuel Injection system (MPFI)/ Port fuel injection                          |            |         |
|      |         | (PFI) system. Types of injection sequential, grouped and                                     |            |         |
|      |         | simultaneous injections. Comparison of MPFI and TBI systems.                                 |            |         |
| 05   |         | 5.1.4 Electronic control module (ECM) control functions.                                     |            |         |
| 05   |         | 5.1.5 Inputs and outputs of electronic control module (ECM).                                 |            |         |
|      |         | 5.1.6 Output control functions- Fuel Injection control, Spark                                |            |         |
|      |         | advance control, Idle speed control, Exhaust gas recirculation                               |            |         |
|      |         | control and other controls.  |            |         |
|      | Part-II | Computer Controlled Fuel-Injection System[Diesel engine]:                                    | 08         |         |
|      |         | 5.2.1 Construction and working of electronic fuel Injector and in-                           | 00         |         |
|      | 5.2     | tank fuel pump.  |            |         |
|      |         | 5.2.2 Diesel Engine Glow plugs Construction and circuit.                                     |            |         |
|      |         | Electronic injection advance.  |            |         |
|      |         | 5.2.3 Common rail direct injection [CRDI] system. Features of                                |            |         |
|      |         | CRDI system. Block diagram of CRDI system.   |            |         |
|      |         | 5.2.4 Major Components- Fuel injector, EDC Electronic diesel                                 |            |         |
|      |         | control unit, High pressure fuel pump, High pressure   |            |         |
|      |         | accumulator and input from sensors (Camshaft position, coolant                               |            |         |
|      |         | temp., Intake air temperature, crankshaft speed, Boost pressure,                             |            |         |
|      |         | Rail pressure sensor, Air Mass meter)-function & identification.                             |            |         |
|      |         | 5.2.4 CRDI System operation and advantages.  |            |         |
|      |         | Fuel Economy, Air pollution and Emission Control :   | 09         |         |
|      |         | 6.1 Fuel economy standards and methods of improving fuel economy.                            | 09         |         |
|      |         | 6.2 Sources of engine emissions.   |            |         |
|      |         | 6.3 Emissions from Petrol engines.   |            |         |
|      |         | 6.4 Factors that affect the Petrol engine emissions.   |            |         |
|      |         | 6.5 Effect of engine maintenance on exhaust emission.  |            |         |
|      |         | 6.6 Emissions from Diesel engines.   |            |         |
|      |         | 6.7 Factors that affect the Diesel engine emissions.   |            |         |
|      | 06      | 6.8 Comparison of diesel and gasoline emissions.   |            |         |
|      |         | 6.9 Emission control system for S.I. and C.I. engines –                                      |            |         |
|      |         | Catalytic Converter, Positive Crankcase Ventilation (PCV),                                   |            |         |
|      |         | Evaporation loss control device (ELCD) by charcoal canister,                                 |            |         |
|      |         | Exhaust Gas Re-circulation (EGR) method, Exhaust gas analyser –                              |            |         |
|      |         | Smoke meter, Diesel smoke, Blue and Black smokes, Odour &                                    |            |         |
|      |         | Particulates and control.  |            |         |
|      |         | 6.10 Effects of emissions [Unburnt hydrocarbon, carbon monoxide,                             |            |         |
|      |         | Nitric oxide, Lead particulate, Diesel Particulate Matter, Photo                             |            |         |
|      |         | chemical Smog & Poly nuclear aromatic hydrocarbon etc.] on                                   |            |         |
|      |         | environment and human beings.<br>6.11 Euro Norms and Bharat stage Norms on engine emissions. |            |         |
| Tot  | I       | 1 0.11 Luio nomis and bharat stage nomis on engine emissions.                                | 48         | 70      |
| Tota | a1      |  | 40<br>hrs. | marks   |
|      |         |  | 111.5.     | IIIdIKS |

|  | es   | 17 weeks           |
|--|--|--------------------|
|  |  | [51 lecture hrs]   |
| Practical :  |  |                    |
| Sl. No.  | Skills to be developed   |                    |
| 01   | Intellectual Skills:   |                    |
|  | <ul> <li>Identify types of combustion chamber.</li> </ul>  |                    |
|  | <ul> <li>Locate faults in MPFI system.</li> </ul>  |                    |
|  | <ul> <li>Identify components of electronic fuel injection system (EFI).</li> </ul>   |                    |
|  | <ul> <li>Diagnose EFI system.</li> </ul>   | _                  |
|  | <ul> <li>Diagnose engine condition from exhaust gas analysis. To interpre</li> </ul>   | t results.         |
| 02   | Motor Skills:  |                    |
|  | • Observe & Sketch combustion chamber.   |                    |
|  | • Observe EFI system components & their locations.   |                    |
|  | • Use diagnostic tester for Electronics fuel injection system diagnos  | 518.               |
|  | • Set carburetor for proper / reduced exhaust emission.  |                    |
|  | <ul> <li>Set valve clearance by adopting proper procedure.</li> <li>Drow valve timing diagram</li> </ul>   |                    |
| F  | <ul> <li>Oraw valve-timing diagram.</li> <li>A Scheme : Practical Maximu</li> </ul>  | Marla FO           |
| Examinatio   |  | um Marks : 50      |
| I) Attanding   | <b>Continuous Internal Assessment: -</b> 25 marks.   | 20 mortes          |
| II) Viva-Voc   | classes, practicing problems & submitting respective assignment in time =  | 20 marks.          |
| ,  | II) = 25 Marks.  |                    |
| iii) iotai (i  | <b>External Assessment:</b> – 25 marks.  |                    |
| 1  | <b>xaminer :</b> External Teacher.   |                    |
| List of Prac   |  | ods: 48 hrs.       |
| Skills to be   | •  |                    |
|  | y of Cylinder Head and Combustion Chamber Identification:  |                    |
|  | g one 4-S (both Petrol & Diesel) engine and one 2-S engine]  |                    |
| a) Rem   | oval of cylinder head of an engine. Observation of combustion chamber, loc   | ation of valves,   |
| spar   | plug or Injector.  |                    |
|  | dure to Decarbonise, cleaning of combustion chamber and refit.   |                    |
|  | pret the type of combustion chamber. Sketch them and describe the construc   | tion. State the    |
|  | cteristics of the combustion chamber.  |                    |
|  | k the valve-valve seats for leakage. Check the condition of Spark Plug or fu   | el injector. Check |
| the g  | low plug operation.  |                    |
|  | e Clearance Adjustment and Valve Timing Investigation:   |                    |
|  | rm Tappet setting of a single cylinder four-stroke engine.   |                    |
| a) Perf  |  |                    |
| a) Perf<br>b) Perf   | rm Tappet setting of a multi cylinder four-stroke engine.  |                    |
| <ul><li>a) Perf</li><li>b) Perf</li><li>c) Con</li></ul>   | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.  |                    |
| <ul><li>a) Perf</li><li>b) Perf</li><li>c) Con</li><li>d) Con</li></ul>  | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.   |                    |
| <ul><li>a) Perf</li><li>b) Perf</li><li>c) Con</li><li>d) Con</li><li>03 Elect</li></ul>   | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a moo</b>  | lern service       |
| <ul> <li>a) Perf</li> <li>b) Perf</li> <li>c) Con</li> <li>d) Con</li> <li>03 Election</li> <li>stati</li> </ul>   | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a moo</b><br><b>n].</b>  | lern service       |
| <ul> <li>a) Perf</li> <li>b) Perf</li> <li>c) Con</li> <li>d) Con</li> <li>03 Elec</li> <li>stati</li> <li>Diag</li> </ul>   | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a mod</b><br>on].<br>nose Electronic fuel Injection system with diagnostic tester/ engine scanner.   | lern service       |
| <ul> <li>a) Perf</li> <li>b) Perf</li> <li>c) Con</li> <li>d) Con</li> <li>03 Elec</li> <li>stati</li> <li>Diag</li> <li>a) Perf</li> </ul>  | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a moo</b><br><b>m].</b><br>nose Electronic fuel Injection system with diagnostic tester/ engine scanner.<br>rm On-Board diagnosis.   | lern service       |
| <ul> <li>a) Perf.</li> <li>b) Perf.</li> <li>c) Con</li> <li>d) Con</li> <li>03 Election</li> <li>station</li> <li>Diagentary</li> <li>a) Perf.</li> <li>b) Use</li> </ul>                       | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a moo</b><br><b>n].</b><br>nose Electronic fuel Injection system with diagnostic tester/ engine scanner.<br>rm On-Board diagnosis.<br>Engine scanning tool for diagnosis.  | lern service       |
| <ul> <li>a) Perf</li> <li>b) Perf</li> <li>c) Con</li> <li>d) Con</li> <li>03 Elec</li> <li>stati</li> <li>Diag</li> <li>a) Perf</li> <li>b) Use</li> <li>c) Loca</li> </ul>                     | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a moo</b><br><b>on].</b><br>hose Electronic fuel Injection system with diagnostic tester/ engine scanner.<br>rm On-Board diagnosis.<br>Engine scanning tool for diagnosis.<br>te various Components of Electronic fuel injection system. | lern service       |
| <ul> <li>a) Perfi</li> <li>b) Perfi</li> <li>c) Con</li> <li>d) Con</li> <li>03 Elec</li> <li>stati</li> <li>Diag</li> <li>a) Perfi</li> <li>b) Use</li> <li>c) Loca</li> <li>d) Iden</li> </ul> | rm Tappet setting of a multi cylinder four-stroke engine.<br>truct the Port timing diagram of a two- stroke engine.<br>truct the Valve timing diagram of a four-stroke engine.<br><b>ronic Fuel Injection System troubleshooting /diagnosis: [with visit to a moo</b><br><b>n].</b><br>nose Electronic fuel Injection system with diagnostic tester/ engine scanner.<br>rm On-Board diagnosis.<br>Engine scanning tool for diagnosis.  | lern service       |

#### 04. Exhaust Gas Analysis:

a) Perform Exhaust gas analysis of an engine exhaust.b) Diagnose engine condition from exhaust gas analysis.

All the practical / testing should be performed by the students in batches. Notes:

#### Learning Resources :

Text Books •

| Text Books :            |   |                            |
|-------------------------|---|----------------------------|
| Author                  | Title                                     | Publisher                  |
| Dr. Kirpal Singh        | Automobile Engg. Vol2                     | Standard Publishers        |
| R.B. Gupta              | Automobile Engineering                    | Satya Prakashan            |
| Crouse & Angline        | Automotive Mechanics                      | Tata McGraw Hill           |
| M.L Mathur & R.P.Sharma | A Course in Internal Combustion engine    | Dhanpat Rai Publication    |
| Joseph Heitner          | Automotive Mechanics                      | East West Press, New Delhi |
| John B. Heywood         | Internal Combustion Engine                | McGraw-Hill International  |
|                         | Fundamentals                              | Edition                    |
| Identified Experts      | Santro & Accent Basic training Book       | Hyundai Motors India Ltd.  |
| Identified Experts      | Service Manuals of all Euro –II Vehicles. | Maruti motors India Ltd.   |

#### Automobile Transmission System

| Name of the Course : Diploma in Automobile Engineering |              |                          |                          |  |  |
|--|--------------|--------------------------|--------------------------|--|--|
| Course Code:   | AE           | Semester :               | Forth                    |  |  |
| Duration:  | 17 Weeks     | Maximum Marks :          | 150 Marks                |  |  |
| Teaching Scher   | ne :         | Examination Scheme : The | eoretical                |  |  |
| Theory:  | 3 hrs / week | Internal Examination :   | 20 Marks                 |  |  |
| Tutorial:  | Nil          | Attendance, Assignment & | & Interaction : 10 Marks |  |  |
| Practical:   | 2 hrs / week | End Semester Exam :      | 70 Marks                 |  |  |
| Credit : 4   |              |                          |                          |  |  |
| Aims :   |              | •                        |                          |  |  |

Aims :

- To impart knowledge of various components of the transmission train.
- To impart knowledge concerned to the power transmission phenomenon and improving the performance of vehicles.

#### **Objectives:**

Students will be able to:

- 1. Know the principle, construction and working of elements of transmission system.
- 2. Understand construction and working of various types of clutches.
- 3. Understand construction and principle of working of various types of Gear Boxes.
- 4. Understand working of final drive and differential action.

Pre-requisite :-

| Content [7 | Content [Theory] :   |       |       |  |  |  |
|------------|--|-------|-------|--|--|--|
| Chapter    | Name of the Topic  | Hours | Marks |  |  |  |
|            | <ul> <li>Automobile Clutches:</li> <li>1.1 Introduction, necessity, function and requirements of automotive Clutch.</li> <li>1.2 Types of Automotive Clutch Friction and Non friction type</li> </ul>  | 12    |       |  |  |  |
| 01         | <ul> <li>Clutches.</li> <li>1.3 Construction and Operation of Different type of clutches :</li> <li>1.3.1 Construction and Operation of a single plate (coil and Diaphragm) dry disc clutch, multi plate, wet clutch.</li> <li>1.3.2 Centrifugal and Semi-Centrifugal Clutch.</li> <li>1.4 Construction details of Clutch plate. Clutch lining materials,</li> </ul> |       |       |  |  |  |
|            | <ul> <li>Pressure Springs, Torsional Springs.</li> <li>1.5 Clutch Linkage, Clutch Adjustments. Self Adjusting Clutch &amp; Clutch Free Pedal Play.</li> <li>1.6 Clutch operating mechanisms- Mechanical, Hydraulic &amp; Vacuum.</li> </ul>  |       |       |  |  |  |
|            | <ol> <li>Fluid Coupling – Principle, Construction and Working.</li> <li>1.8 Common faults and remedies.</li> </ol>   |       |       |  |  |  |

| 0.2 | <b>D T</b> |   |            |  |
|-----|------------|---|------------|--|
| 02  | Part-I     | Transmissions and Transaxles [Manual]:  |            |  |
|     | 2.1        | 2.1.1 Manual Transmissions and Transaxles, its'difference.  | 08         |  |
|     |            | 2.1.2 Purpose of the Transmission / Transaxle, Gear ratio and   |            |  |
|     |            | Torque.   |            |  |
|     |            | 2.1.3 Function and types of [Transmission] Gear Boxes   |            |  |
|     |            | - Sliding Mesh, Constant Mesh, Synchromesh gear box -<br>Construction, operation of each type, Power flow diagram |            |  |
|     |            | and comparison among them.  |            |  |
|     |            | 2.1.4 Forward and Reverse Gear Ratio of different vehicles.   |            |  |
|     |            | 2.1.5 Gear selector mechanism with gear lever on top of gear  |            |  |
|     |            | box.  |            |  |
|     |            | 2.1.6 Transfer case, function, construction & power flow layout.  |            |  |
|     |            | 2.1.7 Lubrication of gear box.  |            |  |
|     |            | 2.1.8 Common faults and remedies.   |            |  |
|     | Part-II    | Transmissions and Transaxles [Automatic]:   | 07         |  |
|     | 2.2        | 2.2.1 Elements of Automatic Transmission.   | 07         |  |
|     |            | 2.2.2 Principle of Epi-cyclic Gearing.  |            |  |
|     |            | 2.2.3 Function, Construction & Working of Three member Epi-   |            |  |
|     |            | cyclic Gear box.  |            |  |
|     |            | 2.2.4 Torque Converter- Construction and working and  |            |  |
|     |            | application.  |            |  |
|     |            | 2.2.5 Freewheel Mechanism (Overrunning Clutch), Overdrive   |            |  |
|     |            | Mechanism.  |            |  |
|     |            | 2.2.6 Semi-Automatic Transmission, Control System.  |            |  |
| 0.0 |            | 2.2.7 Comparison with Conventional Transition System.   | <b>. -</b> |  |
| 03  |            | Universal Joints and Propeller shaft:   | 07         |  |
|     |            | 3.1 Necessity of Universal Joints.  |            |  |
|     |            | 3.2 Functions of universal joint and slip joint.  |            |  |
|     |            | 3.3 Types of Universal Joints, Constructional details of<br>Universal Joint, Limitation of Universal Joint.       |            |  |
|     |            | 3.4 Constant Velocity Rezappa and Tripod Joint.   |            |  |
|     |            | 3.5 Necessity of Propeller shaft.   |            |  |
|     |            | 3.6 Function and constructional features of Propeller Shaft.  |            |  |
|     |            | 3.7 Whirling of shaft, Two-piece Propeller Shaft.   |            |  |
|     |            | 3.8 Common faults and remedies.   |            |  |
| 04  |            | Final Drive and Differential :  | 06         |  |
|     |            | 4.1 Necessity of Final Drive.   |            |  |
|     |            | 4.2 Types of Gears used for Final Drive & their comparison.   |            |  |
|     |            | 4.3 Final Drive Ratio & Overall Gear Ratio. Final drive ratio of  |            |  |
|     |            | different types of vehicles.  |            |  |
|     |            | 4.4 Differential - Necessity of Differential.   |            |  |
|     |            | 4.5 Construction and working of differential.   |            |  |
|     |            | 4.6 Differential lock & Differential Slip.  |            |  |
|     |            | 4.7 Common troubles and remedies.   |            |  |

| 05  | Rear Axle & Rear Axle Drive:  | 08   |           |
|---|---|--|-----------|
| 03  | 5.1 Necessity of Rear Axle.   | 08   |           |
|   | 5.2 Loads acting on the rear axles.   |  |           |
|   | 5.3 Types of rear axles [construction & working]- Semi floating,  |  |           |
|   | Three quarter floating and Full floating type.  |  |           |
|   | 5.4 Rear axle casing- split and banjo type, double reduction  |  |           |
|   | axles.  |  |           |
|   | 5.5 Rear Axle Drive –Types, construction and working principle  |  |           |
|   | of Hotchkiss Drive & Torque Tube Drive, its' use.   |  |           |
| Total   |   | 48 hrs   | 70        |
|   |   |  | Marks     |
| Total Clas  |   | 17 w   | veeks     |
| rotur cru   |   | [51 lect   |           |
| Duesties  |   |  |           |
| Practical   |   |  |           |
| SL. No.   | Skills to be developed  |  |           |
| 01  | Intellectual Skills:  |  |           |
|   | • Select hand tools and special tools.  |  |           |
|   | • Identify parts like clutch, gear box, universal joints, propeller   | shaft fina   | 1 drive   |
|   | Understand the Construction and working of Clutch, Gear Bo  |  |           |
|   | and Differential.   | x, i iopeni  | JI Shart  |
| 02  | Motor Skills:   |  |           |
| 02  | Students will be able to:   |  |           |
|   | ✓ Sketch the different components of transmission system.   |  |           |
|   |   |  |           |
|   | <ul> <li>Use of hand tools, equipments, instruments.</li> </ul>   |  |           |
|   | $\checkmark$ Dismantle and assemble various transmission systems.   |  |           |
| Examinati   | on Scheme : Practical Maxin   | mum Mar  | ks: 50    |
|   | <ul> <li>Continuous Internal Assessment: - 25 marks.</li> </ul>   |  |           |
|   | g classes, doing practicals & submitting respective practical report in ti  | ime = 20 r   | narks.    |
| II) Viva-Vo   |   |  |           |
|   | ce = 05 marks   |  |           |
|   | + II) = 25 Marks.   |  |           |
|   | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> </ul>   |  |           |
| III) Total (1   | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> </ul>   |  |           |
| -   | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> </ul>   | Periods: 3   | 2 hrs.    |
| III) Total (I<br>List of Pra  | + II) = 25 Marks.<br>• External Assessment: – 25 marks.<br>Examiner : External Teacher.<br>cticals: Total P   | Periods: 3   | 2 hrs.    |
| III) Total (I<br>List of Pra<br>Skills to be  | + II) = 25 Marks.<br>• External Assessment: – 25 marks.<br>Examiner : External Teacher.<br>cticals: Total P<br>e developed :  |  |           |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un   | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S</li> </ul>   | System lab   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and  | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S</li> <li>make use of various tools and measuring devices, write their specificat</li> </ul>  | System lab   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>and                                     | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S</li> <li>make use of various tools and measuring devices, write their specificat</li> <li>care to be taken while using the same.</li> </ul>  | System lab   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>and                                     | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> </ul>  | System lab   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>and                                     | <ul> <li>+ II) = 25 Marks.</li> <li>• External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>erve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> </ul>  | System lab   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>and                                     | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S</li> <li>make use of various tools and measuring devices, write their specificat</li> <li>care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> <li>Three wheeler</li> </ul>  | System lab   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>2. Ob                                   | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> <li>Three wheeler</li> <li>Four wheeler</li> </ul>  | System lat   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>2. Ob<br>3. Dis                         | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> <li>Three wheeler</li> <li>Four wheeler</li> <li>mantle and assemble a single plate dry type clutch assembly, to understand</li> </ul>  | System lat   | oratory"  |
| III) Total (I<br>List of Pra<br>Skills to b<br>1. Un<br>and<br>2. Ob<br>3. Dis<br>cor                   | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> <li>Three wheeler</li> <li>Four wheeler</li> <li>Four wheeler</li> <li>mantle and assemble a single plate dry type clutch assembly, to underst struction and working. Sketch and label the components.</li> </ul> | System lab<br>ions, appl<br>and it's                         | poratory" |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>2. Ob<br>3. Dis<br>cor<br>4. Dis        | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> <li>Three wheeler</li> <li>Four wheeler</li> <li>Four wheeler</li> <li>mantle and assemble a single plate dry type clutch assembly, to understastruction and working. Sketch and label the components.</li> </ul> | System lab<br>ions, appl<br>and it's<br>ers, to und          | poratory" |
| III) Total (I<br>List of Pra<br>Skills to be<br>1. Un<br>and<br>2. Ob<br>3. Dis<br>cor<br>4. Dis<br>its | <ul> <li>+ II) = 25 Marks.</li> <li>External Assessment: - 25 marks.</li> <li>Examiner : External Teacher.</li> <li>cticals: Total P</li> <li>developed :</li> <li>derstand the layout, of "Vehicle Layout and Automobile Transmission S make use of various tools and measuring devices, write their specificat care to be taken while using the same.</li> <li>serve and draw vehicle transmission layout of the following types:</li> <li>Two wheeler</li> <li>Three wheeler</li> <li>Four wheeler</li> <li>Four wheeler</li> <li>mantle and assemble a single plate dry type clutch assembly, to underst struction and working. Sketch and label the components.</li> </ul> | System lations, appl<br>and it's<br>ers, to und<br>e system. | poratory" |

working. Observe gear shifting (synchronizing action), draw power flow diagrams, and calculate gear ratios.

- 6. Dismantle and assemble a Propeller shaft, Slip joint and Universal Joint, to understand their construction and working. Sketch the same.
- 7. Dismantle and assemble the Differential and Rear axle, to understand its construction and working. Sketch the unit showing the exact location of the bearings. Find the gear ratio of final drive and identify the type of dismantled Rear axle.
- 8. Dismantle and assemble various-drive. Observe its' construction and working. List the components dismantled and draw its' sketches.

#### Notes:

Γ

1) Each practical should be conducted with a small group of batch of students.

2) A number of practicals may be conducted simultaneously.

| Examinatio    | n Scheme: Theo | eoretical |                |                    |                 |  |
|---------------|----------------|-----------|----------------|--------------------|-----------------|--|
| Group Chapter |                |           | Total Marks    |                    |                 |  |
|               |                | To be Set | To be Answered | Marks per Question |                 |  |
| Α             | 01             | 04        |                |                    |                 |  |
| В             | 02             | 06        | Any twenty     | 01                 | $20 \ge 1 = 20$ |  |
| С             | 03, 04 & 05    | 10        |                |                    |                 |  |

| Group | Chapter     | Subjective Questions |                |                    | Total Marks     |
|-------|-------------|----------------------|----------------|--------------------|-----------------|
|       |             | To be Set            | To be Answered | Marks per Question | -               |
| Α     | 01          | 2                    |                |                    |                 |
| В     | 02          | 3                    | Any five       | 10                 | $10 \ge 5 = 50$ |
| С     | 03, 04 & 05 | 5                    |                |                    |                 |

#### **Learning Resources :**

| Text Books :         |  |                                      |
|----------------------|--|--------------------------------------|
| Author               | Title                                      | Publisher                            |
| Dr. Kirpal Singh     | Automobile Engg. Vol1                      | Standard Publishers                  |
| R.B. Gupta           | Automobile Engineering                     | Satya Prakashan                      |
| Crouse & Angline     | Automotive Mechanics                       | Tata McGraw Hill                     |
| Joseph Heitner       | Automotive Mechanics                       | East West Press, New Delhi           |
| John B. Heywood      | Internal Combustion Engine<br>Fundamentals | McGraw-Hill International<br>Edition |
| Automotive Mechanics | N.K. Giri vol-2                            | Khanna Publishers, New Delhi         |
| K.K. Ramlingam       | Automobile Engineering                     | Scitech Publications                 |
| Newton & Steed       | Motor Vehicle                              | Butterwork Publication               |
| Auther W. Judge      | Modern Transmission System                 | Chapman & Hall Ltd. London           |
| Auther W. Judge      | Motor Manuals, Vol I to VI                 | Rober Bently Inc, Cambridge          |
| P.M. Heldt           | The Automotive Chassis                     | Chilton Company, New York            |

# Automobile Manufacturing Process

| Name of    | the Course      | : Diploma in   | Automobile Engineering                      |           |          |
|------------|-----------------|--|---|-----------|----------|
| Course     |                 | λE   | Semester : Fort                             | :h        |          |
| Duratio    | า:              | 17 Weeks   | Maximum Marks : 150 N                       | Лarks     |          |
| Teachin    | g Scheme :      |  | Examination Scheme : Theoretical            |           |          |
| Theory:    | 3               | B hrs / week   | Internal Examination :                      | 20        | Marks    |
| Tutorial   | : N             | lil  | TA (Attendance, Assignment, Inter           | action e  | tc.):    |
|            |                 |  |   | 10        | Marks    |
| Practica   | l: 2            | hrs / week   | End Semester Exam :                         | 70        | Marks    |
| Credit :   | 4               |  |   |           |          |
| Aims :     |                 |  |   |           |          |
| • To       | o impart knov   | wledge to variou   | s manufacturing process relevant to Auto in | dustries. |          |
| • To       | o impart knov   | wledge of CNC 1  | machine & to apply CNC programs in produ    | ct manufa | cturing. |
| Objective  | es:             |  |   |           |          |
| Students v | will be able to | ):   |   |           |          |
|            |                 |  | se in manufacturing automobile parts.       |           |          |
|            | 1               | press tools and th   |   |           |          |
|            |                 | e 1  | ses used in industry.                       |           |          |
|            |                 |  | nt surface cleaning and coating processes.  |           |          |
|            |                 | nethods of surfa   | C C   |           |          |
|            | Ŧ               | tems of CNC ma   | achines.                                    |           |          |
| Pre-requis | site :-         |  |   |           |          |
| Contont    | [Theory] :      |  |   |           |          |
| Content    |                 | Na   | ame of the Topic                            | Hours     | Marks    |
| Chapter    | Forging a       | nd Rolling:  |   | nours     | 10101 KB |
|            |                 |  | e materials and forgeabity.                 |           |          |
|            |                 | cation of Forgin   |   |           |          |
|            |                 | ages and limitation of the second s | tion of forging process.                    | 07        |          |
| 01         |                 |  | Auto components - Connecting rod,           | 07        |          |
| 01         |                 |  | spanner and gears.                          |           |          |
|            | •               | Ų  | ot and cold rolling.                        |           |          |
|            |                 |  | Methods of rolling.                         |           |          |
|            |                 |  | utomobiles components.                      |           |          |
|            | 2.1 Introduc    | d press work:<br>tion.   |   |           |          |
|            |                 |  | ork for automobile applications.            |           |          |
| 02         |                 | -  | and terminology used in presses.            | 10        |          |
|            |                 |  | l press and their functions.                |           |          |
|            |                 | ols: Parts of stan   |   |           |          |
|            | 2.6 Die acce    | essories- Pilots,  | Stops, Strippers, Pressure pads and Knock   |           |          |

| Total |  | 48 hrs | 70 |
|-------|--|--------|----|
|       |  | 40.1   | 70 |
|       | Turning, Drilling and Milling.   |        |    |
|       | <ul><li>6.5 Principle of Computer aided part programming.</li><li>6.6 Simple part programming on CNC machine for operations like</li></ul> |        |    |
|       | 6.4 Working principle of CNC machines.   |        |    |
|       | 6.3 Advantages and Disadvantages of CNC machines.  | 08     |    |
|       | 6.2 Classifications of CNC machines.   |        |    |
|       | 6.2 Difference between conventional machines and CNCs.   |        |    |
| 00    | 6.1 NC and CNC machines.   |        |    |
| 06    | Introduction to CNC machines:-   |        |    |
|       | 5.5 Applications in Auto industry.   |        |    |
|       | 5.4 Mechanical properties of parts made by powder metallurgy.  |        |    |
|       | <ul> <li>–sizing –Infiltration.</li> <li>5.3 Rules of the powder metallurgy process.</li> </ul>  |        |    |
|       | Reduction and electrolysis deposition – compacting – sintering   |        |    |
|       | 5.2 Methods of manufacturing metal powders – Atomization,  | 04     |    |
|       | 5.1 Introduction.  |        |    |
| 05    | Powder Metallurgy :  |        |    |
|       | 4.5 Applications (in auto industry), advantages and limitations.   |        |    |
|       | Buffing, Burnishing.   |        |    |
|       | 4.4 Surface finishing process: Lapping, Honing, Super finishing,   |        |    |
|       | spraying,  |        |    |
|       | 4.3 Metal surface coating : Electroplating, Galvanizing and Metal  |        |    |
|       | 4.2 Surface cleaning process: Blasting, Tumbling, Alkaline, Acid and Electrolytic cleaning.  | 07     |    |
|       | operations.  |        |    |
|       | 4.1 Selection and use of surface treatment and finishing   |        |    |
| 04    | Surface Treatment and finishing process:-  |        |    |
|       | Radiographic and ultrasonic test.  |        |    |
|       | and Non destructive types of tests, Magnetic particle test,  |        |    |
|       | 3.10 Defects, Inspection and testing of welded joints – Destructive  |        |    |
|       | 3.9 Types of welded joints- merits and demerits of welded joints.  |        |    |
|       | pertaining to auto industry. Safety practices in welding.  |        |    |
|       | 3.8 Introduction to Plasma arc welding, specific application   |        |    |
|       | 3.7 Brazing and Soldering.   |        |    |
|       | 3.5 Resistance welding: Spot, Projection, Seam and Butt welding.<br>3.6 Aluminium and cast iron welding.                                   | 12     |    |
|       | Arc, TIG and MIG.  |        |    |
|       | 3.4 Arc welding process [principle, Equipment, Applications]: Metal  |        |    |
|       | 3.3 Oxy and acetylene cutting – Arc cutting.   |        |    |
|       | 3.2 Working principle of gas welding and types of flames.  |        |    |
|       | 3.1 Introduction. Classification and selection of welding process.   |        |    |
| 03    | Welding processes:   |        |    |
|       | 2.9 Pressed components used in automobiles.  |        |    |
|       | 2.8 Press Operations : Punching, piercing, blanking, forming, drawing.   |        |    |
|       | and combination die  |        |    |
|       | 2.7 Types and construction of dies—Simple, progressive, compound and combination die.  |        |    |

| Total Clas    | sses                                |                  |                        |                           | 17 weeks           |
|---------------|-------------------------------------|------------------|------------------------|---------------------------|--------------------|
|               |                                     |                  |                        | [                         | 51 lecture hrs]    |
| Practical     |                                     |                  |                        |                           |                    |
| SL. No.       | Skills to be do                     | -                |                        |                           |                    |
| 01            | Intellectual S                      |                  |                        |                           |                    |
|               | • Under                             | stand the diffe  | erent types of press a | nd welding components     | S.                 |
|               |                                     | the different    | types of programmin    | ig codes.                 |                    |
| 02            | Motor Skills:                       | 11.              |                        |                           |                    |
|               | Students will                       |                  | n milling machine.     |                           |                    |
|               |                                     |                  | o produce various au   | to components             |                    |
|               |                                     | e job by weld    | —                      | to components.            |                    |
|               |                                     |                  |                        | g defects by non-destrue  | ctive testing.     |
|               |                                     |                  | NC turning center.     | 6                         | 8                  |
| Examinati     | on Scheme : P                       | ractical         | C                      | Maximu                    | m Marks : 50       |
|               |                                     |                  | Assessment: - 25 r     |                           |                    |
|               |                                     | practicals & s   | ubmitting respective   | e practical report in tim | e = 20 marks.      |
| ,             | ce = 05 marks<br>[ + II) = 25 Marks | -                |                        |                           |                    |
| 111) 10tal (1 |                                     | s.<br>Assessment | - 25 r                 | narks                     |                    |
|               | Examiner : Ext                      |                  |                        | nu no.                    |                    |
| List of Pra   | cticals:                            |                  |                        | Total Pe                  | riods : 32 hrs.    |
| Skills to be  | e developed :                       |                  |                        |                           |                    |
|               | • •                                 |                  | ing operations such a  | as key way cutting, gear  | cutting by         |
|               | dexing in a batch                   |                  |                        |                           |                    |
|               | udy, sketch and<br>pre Dial Gauge   |                  |                        | ernier Caliper, Vernier   | Height Gauge,      |
|               |                                     |                  |                        | the working principle     | of welding.        |
|               |                                     |                  |                        | One job on CNC lathe      |                    |
|               |                                     |                  | ng, threading, boring  |                           |                    |
|               |                                     | •                | ÷                      | / welding product- select | & identify the     |
| • •           | pes of testing pro                  |                  |                        |                           |                    |
|               | practical should b                  | be done in bat   | cnes.                  |                           |                    |
|               | on Scheme:                          |                  | Obiestive Ove          |                           | Total Marks        |
| Group         | Chapter                             | To be Set        | Objective Que          | Marks per Question        | Total Marks        |
|               |                                     |                  | 10 be Answered         | Warks per Question        |                    |
| Α             | 01 & 02                             | 08               | Any twenty             | 01                        | 20 x 1 = 20        |
| В             | 03 & 04                             | 08               | Any twenty             | U1                        | $20 \times 1 = 20$ |
| С             | 05 & 06                             | 04               |                        |                           |                    |
| Group         | Chapter                             |                  | Subjective Que         | estions                   | Total Marks        |
| •             |                                     | To be Set        | To be Answered         | Marks per Question        |                    |
| Α             | 01 & 02                             | 4                |                        |                           |                    |
| А             | 01002                               | -                |                        |                           |                    |

| В                       | 03 & 04              | 4                                    | Any five                                  | 10       |  | $10 \ge 5 = 50$ |  |  |
|-------------------------|----------------------|--------------------------------------|---|----------|--|-----------------|--|--|
| С                       | 05 & 06              | 2                                    |   |          |  |                 |  |  |
| Learning Re             | Learning Resources : |                                      |   |          |  |                 |  |  |
| Text Books              | •                    |                                      |   |          |  |                 |  |  |
| Auth                    | or                   |                                      | Title                                     |          | Publis   | her             |  |  |
| S. K. Hajra cł          | houdhury.            | Elements of W<br>Vol I and II        | 1 200                                     |          | Media Promoters and<br>Publishers Pvt. Ltd.    |                 |  |  |
| R. K. J                 | lain                 | Production Technology                |   | Khan     | Khanna Publishers. Delhi.                      |                 |  |  |
| P.N.R                   | ao                   | CAD/CAM Principles and applications  |   |          | Tata McGraw-Hill PublishingCo. Ltd. New Delhi. |                 |  |  |
| N.K. Cho                | ougule               | CAD/CAM/CAE                          |   |          | Scietech                                       |                 |  |  |
| P.N.R                   | lao                  | Manufacturing Technology, Vol-I & II |   | & II The | The McGraw Hill companies                      |                 |  |  |
| B.S. Raghu              | uwanshi              | Workshop Technology                  |   |          | Danpat Rai & Co.                               |                 |  |  |
| N.V.Ragha<br>L. Krishna |                      | ÷                                    | Engineering Metrology And<br>Measurements |          | Oxfo   | rd              |  |  |
| Ref: DeGarmo<br>Kohs    | ,                    | Materials And                        | Processes in Manufac                      | turing   | Collier  | Macmillan       |  |  |

# Theory of Machine & Mechanism(AE)

| ode:       AE         17 Weeks         Scheme :         3 hrs / week         1 hr / week         Nil         3         impart knowledge of funda         impart knowledge to underse         er way.         impart knowledge to identified | Automobile Engineering         Semester :       Sixt         Maximum Marks :       125 N         Examination Scheme : Theoretical         Internal Examination :         Attendance, Assignment & Interact         End Semester Exam :         Term Work:                            | Aarks<br>20<br>tion : 10<br>70<br>25   | Marks<br>Marks<br>Marks<br>Marks  |
|---|--|--|---|
| 17 Weeks         Scheme :         3 hrs / week         1 hr / week         Nil         3         impart knowledge of funda         impart knowledge to under         er way.         impart knowledge to identified                         | Maximum Marks :125 MExamination Scheme : TheoreticalInternal Examination :Attendance, Assignment & InteractEnd Semester Exam :Term Work:mentals of machine and mechanism.stand the mechanisms from operational point   | Aarks<br>20<br>tion : 10<br>70<br>25   | ) Marks<br>Marks  |
| Scheme :<br>3 hrs / week<br>1 hr / week<br>Nil<br>3<br>impart knowledge of funda<br>impart knowledge to under<br>er way.<br>impart knowledge to identiti  | Examination Scheme : Theoretical<br>Internal Examination :<br>Attendance, Assignment & Interac<br>End Semester Exam :<br>Term Work:<br>mentals of machine and mechanism.<br>stand the mechanisms from operational point  | 20<br>tion : 10<br>70<br>25  | ) Marks<br>Marks  |
| 3 hrs / week<br>1 hr / week<br>Nil<br>3<br>impart knowledge of funda<br>impart knowledge to under<br>er way.<br>impart knowledge to identiti  | Internal Examination :<br>Attendance, Assignment & Interac<br>End Semester Exam :<br>Term Work:<br>mentals of machine and mechanism.<br>stand the mechanisms from operational point  | tion : 10<br>70<br>25  | ) Marks<br>Marks  |
| 1 hr / week<br>Nil<br>3<br>impart knowledge of funda<br>impart knowledge to under<br>er way.<br>impart knowledge to identi  | Attendance, Assignment & Interact<br>End Semester Exam :<br>Term Work:<br>mentals of machine and mechanism.<br>stand the mechanisms from operational point   | tion : 10<br>70<br>25  | ) Marks<br>Marks  |
| Nil<br>3<br>impart knowledge of funda<br>impart knowledge to under<br>er way.<br>impart knowledge to identit  | End Semester Exam :<br>Term Work:<br>mentals of machine and mechanism.<br>stand the mechanisms from operational point  | 70<br>25   | Marks   |
| 3<br>impart knowledge of funda<br>impart knowledge to under<br>er way.<br>impart knowledge to identit   | Term Work:<br>mentals of machine and mechanism.<br>stand the mechanisms from operational point   | 25   |   |
| impart knowledge of funda<br>impart knowledge to under<br>er way.<br>impart knowledge to identi   | mentals of machine and mechanism.<br>stand the mechanisms from operational point   |  | 5 Marks   |
| impart knowledge to under<br>er way.<br>impart knowledge to identi  | stand the mechanisms from operational point  | t of view i  |   |
| impart knowledge to under<br>er way.<br>impart knowledge to identi  | stand the mechanisms from operational point  | t of view i  |   |
|   |  | s in day to  |   |
| •   |  |  |   |
| Il be able to:  |  |  |   |
| n profile suitable to various<br>itable Drives and Mechani<br>nd the function, operation a<br>nd the function, operation a<br>site:-  | ics of different machines and mechanisms.<br>s displacement diagram.<br>sms for a particular application<br>and application of flywheel and governor.<br>and application of brake, dynamometer, cluto  | ch and bea   | uring   |
| [heory] :   |  |  |   |
|   | lame of the Topic  | Hours  | Marks   |
| <ul> <li>1.1 Kinematics of Machine<br/>Definition of Kinematic<br/>link, Kinematic pair ar<br/>types, Kinematic chair<br/>machine and structure.</li> <li>1.2 Inversion of Kinematic</li> </ul>   | es:-<br>ics, Dynamics, statics, Kinetics, Kinematic<br>nd its types, constrained motion and its<br>n and its types, Mechanism, inversion,<br>c Chain:<br>chain mechanism, coupled wheels of<br>graph.  | 09   |   |
| <b>F</b><br><b>F</b>  | f fundamentals of mecha<br>heory] :<br>Nundamentals and type of<br>.1 Kinematics of Machin<br>Definition of Kinematic<br>link, Kinematic pair and<br>types, Kinematic chair<br>machine and structure<br>.2 Inversion of Kinematic<br>Inversion of four bar of<br>Locomotive & Pantog | f fundamentals of mechanics.           neory]:           Name of the Topic           Yundamentals and type of Mechanisms:           .1 Kinematics of Machines:-           Definition of Kinematics, Dynamics, statics, Kinetics, Kinematic           link, Kinematic pair and its types, constrained motion and its           types, Kinematic chain and its types, Mechanism, inversion,           machine and structure.           .2 Inversion of Kinematic Chain:           Inversion of four bar chain mechanism, coupled wheels of           Locomotive & Pantograph.           .3 Inversion of single slider Crank chain –Slider Crank Mechanism, | Interview       Name of the Topic       Hours         Name of the Topic       Hours         Nundamentals and type of Mechanisms:       09         1 Kinematics of Machines:-       Definition of Kinematics, Dynamics, statics, Kinetics, Kinematic link, Kinematic pair and its types, constrained motion and its types, Kinematic chain and its types, Mechanism, inversion, machine and structure.       09         .2 Inversion of Kinematic Chain:       Inversion of four bar chain mechanism, coupled wheels of Locomotive & Pantograph. |

| 02  | Velocity of a point in Mechanism:  | 07  |  |
|-----|--|-----|--|
| 02  | 2.1 Concept of relative velocity of a point on a link, Relation between                                  | 07  |  |
|     | linear and angular velocity.   |     |  |
|     | 2.2 Determination of velocity of a point in 4-bar link mechanism &                                       |     |  |
|     | slider crank mechanism by relative velocity method and   |     |  |
|     | Instantaneous centre method (use graphical method only).   |     |  |
|     |  | 00  |  |
| 03  | Cams and Followers:  | 08  |  |
|     | 3.1 Concept, definition and applications of Cams and Followers.  |     |  |
|     | 3.2 Cam Terminology. Classification of Cams and Followers.   |     |  |
|     | 3.3 Different follower motions and their displacement diagrams –   |     |  |
|     | Uniform velocity, Simple harmonic motion, uniform  |     |  |
|     | Acceleration and Retardation.  |     |  |
|     | 3.4 Drawing of profile of radial cam with knife-edge and roller  |     |  |
|     | follower with and without offset with reciprocating motion   |     |  |
|     | (graphical method only)  |     |  |
| 04  | Power Transmission:  |     |  |
|     | 4.1 Types of Drives: Belt, Chain, Rope, Gear drives & their  |     |  |
|     | comparison.  |     |  |
|     | 4.2 Belt Drives- flat belt, V-belt & its applications, material for flat and V-belt, selection of belts. |     |  |
|     |  |     |  |
|     | 4.3 Flat belt: angle of lap, length of belt, Slip and creep.   |     |  |
|     | 4.3.1 Determination of velocity ratio of tight side and slack side                                       | 10  |  |
|     | tension, centrifugal tension and initial tension, condition for  | 12  |  |
|     | maximum power transmission (Simple numerical on flat belt).  |     |  |
|     | 4.4 Chain Drives- Types of chains and sprockets, velocity ratio.   |     |  |
|     | 4.5 Advantages & Disadvantages of chain drive over other drives,   |     |  |
|     | Selection of Chain & Sprocket wheels, methods of lubrication.  |     |  |
|     | 4.6 Gear Drives – Classification of gears, Law of gearing, Spur gear                                     |     |  |
|     | terminology.   |     |  |
|     | 4.7 Gear Trains, Types of gear trains, their selection for different                                     |     |  |
|     | applications, methods of lubrication.  |     |  |
|     | 4.8 Train value & velocity ratio for simple, compound, reverted  |     |  |
| 0.7 | and simple epicyclic gear trains, Power transmitted by gears.  |     |  |
| 05  | Flywheel and Governors:  |     |  |
|     | 5.1 Flywheel –Concept, function and application of flywheel with   |     |  |
|     | the help of turning moment diagram for single cylinder 4-S   |     |  |
|     | I.C Engine. Coefficient of fluctuation of energy, coefficient of   | 00  |  |
|     | fluctuation of speed and its significance.(simple problems using   | 08  |  |
|     | crank effort diagram)  |     |  |
|     | 5.3 Governors- Types, concept, function and application &  |     |  |
|     | Terminology of Governors (simple problems on watt & Porter   |     |  |
|     | governor)  |     |  |
|     | 5.4 Comparison between Flywheel and Governor.  |     |  |
| 06  | Brakes:  |     |  |
|     | 6.1 Type of brakes, Function of brakes.  |     |  |
|     | 6.2 Construction and working i) shoe brake, ii) Band brake iii)  | c - |  |
|     | Internal expending shoe brake.   | 05  |  |
|     | 6.3 Numerical problems to find braking force and braking torque  |     |  |

|   | and power for shoe and band brake.   |                            |                       |
|---|--|----------------------------|-----------------------|
| 07  | Clutches and Bearings:   |                            |                       |
|   | 7.1 Clutches- Uniform pressure and Uniform Wear theories.  | 07                         |                       |
|   | 7.2 Function of Clutch and its application, Types of clutch, Simple  |                            |                       |
|   | numericals on single and Multiplate clutches.  |                            |                       |
|   | 7.3 Bearings- i) Simple Pivot, ii) Collar Bearing iii) conical pivot.  |                            |                       |
|   | 7.4 Torque and power lost in friction. (w.o derivation, Simple   |                            |                       |
|   | numericals)  |                            |                       |
| 08  | Balancing & Vibrations:  | 08                         |                       |
|   | 8.1 Concept of balancing. Static and Dynamic balance, Balancing  |                            |                       |
|   | of single rotating mass. Graphical methods for balancing of  |                            |                       |
|   | several masses revolving in same plane & different planes.   |                            |                       |
|   | 8.2 Introductory concept of balancing of reciprocating masses.   |                            |                       |
|   | 8.3 Concept and terminology used in Vibration, causes of   |                            |                       |
|   | vibrations in machines & their harmful effects and remedies.   |                            |                       |
| Total                                     |  | 64 hrs                     | 70                    |
|   |  |                            | Marks                 |
| Total C                                   | lasses   | 17 w                       | veeks                 |
|   |  | [51 lect                   | ure hrs]              |
| Term V                                    | Vork:  | <b>Fotal Mar</b>           | ks =25                |
|   | ation scheme: Continuous internal Sessional assessment.  |                            | <b>H</b> 5 <b>L</b> 0 |
|   | ding classes, practicing problems & submitting assignments in time = $2$   | 20 Marks                   |                       |
|   | sem. viva-voce = 05 Marks.   | 20 WIGINS.                 |                       |
| /   |  |                            |                       |
| III) Tota                                 | (1+11) = 25 Marks  |                            |                       |
| ,   | al (I+II) = 25 Marks.<br>A ssignment:  |                            |                       |
| List of                                   | Assignment:  | lication                   |                       |
| List of 1                                 | Assignment:<br>Sketch and describe the working of the following mechanisms with its app  | olication,                 |                       |
| <b>List of</b> .<br>1)                    | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.   | olication,                 |                       |
| List of 1                                 | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.<br>b) Ackerman's steering gear mechanism.   |                            | tive                  |
| List of                                   | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.<br>b) Ackerman's steering gear mechanism.<br>Determination of velocity at a point of various links of the given mechanis  |                            | tive                  |
| List of                                   | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.<br>b) Ackerman's steering gear mechanism.<br>Determination of velocity at a point of various links of the given mechanis<br>velocity method (at least two problems graphically).  | sm, by rela                |                       |
| List of .<br>1) 5<br>2) 1<br>3) 1         | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.<br>b) Ackerman's steering gear mechanism.<br>Determination of velocity at a point of various links of the given mechanis<br>velocity method (at least two problems graphically).<br>Determination of velocity at a point by instantaneous centre method in an   | sm, by rela                |                       |
| List of                                   | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.<br>b) Ackerman's steering gear mechanism.<br>Determination of velocity at a point of various links of the given mechanis<br>velocity method (at least two problems graphically).<br>Determination of velocity at a point by instantaneous centre method in an<br>crank mechanism. (at least two problems) | sm, by rela<br>I. C. engin | e's slider            |
| List of .<br>1) 5<br>2) 1<br>3) 1<br>4) 1 | Assignment:<br>Sketch and describe the working of the following mechanisms with its app<br>a) Bicycle free wheel sprocket mechanism.<br>b) Ackerman's steering gear mechanism.<br>Determination of velocity at a point of various links of the given mechanis<br>velocity method (at least two problems graphically).<br>Determination of velocity at a point by instantaneous centre method in an   | sm, by rela<br>I. C. engin | e's slider            |

- a) Draw a schematic diagram of centrifugar governor (porter) and describe its working. Dr graph between radius of rotation versus speed of governor to understand its function.
   b) Determine graphically belopping of governor totating in a single plane % in governor.
- 6) Determine graphically balancing of several masses rotating in a single plane & in several planes. (graphically)
- 7) Determine mass of flywheel using crank effort diagram.
- 8) Numerical problems to find braking force and braking torque for shoes & band brake.(two problems)
- 9) Simple numericals on single and Multiplate clutches. (two problems)
- 10) Determine Torque and power lost in friction for- i) Simple Pivot, ii) Collar Bearing iii) conical pivot.
- 11) Numerical on power transmitted by flat belt drive by a pully.

#### Notes:

 $\checkmark$  All the above assignments will be given to the students time to time by the class teacher to

solve, prepare a note book and submit it in time for continuous evolution.

 $\checkmark$  At the end of the semester one final oral assessment will be conducted.

| Group | Chapter     | <b>Objective Questions</b> |                |                    | Total Marks    |
|-------|-------------|----------------------------|----------------|--------------------|----------------|
|       |             | To be Set                  | To be Answered | Marks per Question |                |
| Α     | 01, 02 & 03 | 06                         |                |                    |                |
| В     | 04 & 05     | 06                         | Any twenty 0   | 01                 | $20 \ge 1 = 2$ |
| С     | 06, 07 & 08 | 06                         |                |                    |                |

| Group | Chapter     | Subjective Questions |                |                    | Total Marks     |
|-------|-------------|----------------------|----------------|--------------------|-----------------|
|       |             | To be<br>Set         | To be Answered | Marks per Question |                 |
| Α     | 01, 02 & 03 | 03                   |                |                    |                 |
| В     | 04 & 05     | 03                   | Any five       | 10                 | $10 \ge 5 = 50$ |
| С     | 06, 07 & 08 | 03                   |                |                    |                 |

#### Learning Resources :

| Text Books :   |                    |  |  |  |
|----------------|--------------------|--|--|--|
| Author         | Title              | Publisher  |  |  |
| Khurmi Gupta   | Theory of Machines | Eurasia publishing House Pvt.<br>Ltd. 2006 edition |  |  |
| S.S. Rattan    | Theory of Machines | McGraw Hill companies, II Edition                  |  |  |
| P.L. Ballaney  | Theory of Machines | Khanna Publication                                 |  |  |
| Jagdishlal     | Theory of Machines | Bombay metro-politan book<br>limited               |  |  |
| Sadhu Singh    | Theory of Machines | Pearson  |  |  |
| Ghosh – Mallik | Theory of Machines | Affiliated East west press                         |  |  |
| Thomas Bevan   | Theory of Machines | Pearson  |  |  |
| J.E. Shigley   | Theory of Machines | Oxford   |  |  |
|                | Theory of Machines |  |  |  |

# Heat Power Engineering Laboratory

| Name of the Course: Diploma in Automobile Engineering                           |   |  |                    |  |  |
|---|---|--|--------------------|--|--|
| Course C  | •   |  | orth               |  |  |
|   |   |  |                    |  |  |
| Duration  |   |  | 0 [Practical]      |  |  |
| Teaching Scheme : [Practical]   |   |  |                    |  |  |
|   | Theory: Nil Continuous Internal Examination : 25 Mark   |  |                    |  |  |
| Tutorial:         Nil         End Semester External Exam.:         25         M |   |  |                    |  |  |
| Practical   | : 2 hrs./week   | End Semester Exam. [Theory]: Nil           |                    |  |  |
| Credit:   | 1   |  |                    |  |  |
| Skills to   | be developed [Practical] :  |  |                    |  |  |
|   | tual Skills:  |  |                    |  |  |
| • [   | Describe the locations of components.   |  |                    |  |  |
|   | Analyse the functioning of systems and resp   | active components                          |                    |  |  |
|   | Describe the direction flow of fluids and we  |  |                    |  |  |
|   |   |  |                    |  |  |
|   | Analyse the parameters affecting safety and   | efficiency of devices.                     |                    |  |  |
| Motor S   |   |  |                    |  |  |
|   | Proper use of tools.  |  |                    |  |  |
| ≻ F   | Practice of safe working procedures.  |  |                    |  |  |
| > \   | Variations in parameters affecting efficiency   | у.   |                    |  |  |
|   |   |  |                    |  |  |
| Examina   | ation Scheme : Practical  |  | Marks : 50         |  |  |
|   | Continuous Internal Assessme  |  |                    |  |  |
| -   | ling classes, doing practicals & submitting   | respective practical note book in time = 2 | 0 marks.           |  |  |
| -   | em. viva-voce = 05 marks  |  |                    |  |  |
| III) Tota   | l (I + II) = 25 Marks.  |  |                    |  |  |
|   | • External Assessment:  | – 25 marks.                                |                    |  |  |
| List of   | Examiner : External Teacher (Lect.) Practicals :  | Total Period                               | e · 32 Hre         |  |  |
| SI. No.   |   | e Experiments/ Study                       | 5.521115.          |  |  |
| 01  | Study of Boiler & Boiler parts (Both Fire   |  | [2 hrs.]           |  |  |
| 02  | Study of Pr. Gauge, Vacuum gauge & t  | · · · · · · · · · · · · · · · · · · ·      | [2 hrs.]           |  |  |
| 03  | Study of valve setting diagram of Petrol  |  | [4 hrs.]           |  |  |
| 00  | Calculation of thermal conductivity of a  | <u> </u>                                   | [2 hrs.]           |  |  |
|   |   |  |                    |  |  |
| 05  | Dismantling and assembling of one reci  |  | [6 hrs.]           |  |  |
| 06  | Study and compare various heat exchangers such as radiators, evaporators, condensers, plate heat exchangers etc. [4 hrs.]   |  |                    |  |  |
| 07  | Determination of calorific value of solid   | or liquid fuel using Bomb calorimeter.     | [2 hrs.]           |  |  |
| 08  | Study of system components of gas turbines used in turbocharger with reference to direction of flow of air and flue gas, shape of vanes, blades also describe maintenance schedule of gas turbine. [2 hrs.] |  |                    |  |  |
| 09  | Trial on Refrigeration Test Rig for calcu effect.   | lation of C.O.P, power required & refrige  | erating<br>[4hrs.] |  |  |
| 10  | Study of Refrigeration plant.   |  | [2 hrs.]           |  |  |
| 11  | Study of Air Conditioning Unit.   |  | [2 hrs.]           |  |  |
| Notes :   | Study of boiler, mountings, accessories, a  | ir compressor, gas turbine, refrigeration  | plant & air        |  |  |

conditioning plant may be conducted by Model, Charts & OHP/AUDIO facilities if the actual testing is not possible.

> At least 08 practicals have to be done.

# Professional Practice –II [AE]

| Professional Practice –II [AE]  |  |            |  |  |
|---|--|------------|--|--|
| Name of the Course : Diploma in Automobile I  | Engineering                              |            |  |  |
| Course code: A.E.   | Semester :                               | Forth      |  |  |
| <b>Duration :</b> 17 weeks  | Maximum Marks :                          | 50         |  |  |
| Teaching Scheme :Examination Scheme :Practical  |  |            |  |  |
| Theory: Nil   | <b>Continuous Internal Assessment:</b>   | 25 Marks   |  |  |
| Tutorial: Nil   | External Assessment:                     | 25 Marks   |  |  |
| Practical: 03 hrs./week   | End Semester Exam. [theory]:             | N.A        |  |  |
| <b>Credit:</b> 02   |  |            |  |  |
| Aim:  |  |            |  |  |
| <ul> <li>To develop general confidence, ability to condition to basic technological concepts the on technical topics and group discussion.</li> <li>To help in broadening technology base of s</li> <li>To develop creatively and innovatively and</li> </ul>   | rough Industrial visits, expert lectures | , seminars |  |  |
| hands.  | 6  |            |  |  |
| Objectives :  |  |            |  |  |
| Student will be able to:  |  |            |  |  |
| <ul> <li>Acquire information from different sources.</li> <li>Work in a team and develop team spirit.</li> <li>Present seminar using power projection system.</li> <li>Interact with peers to share thoughts.</li> <li>Prepare a report on industrial visit, expert lecture.</li> </ul>   |  |            |  |  |
| Practical :   |  |            |  |  |
| Intellectual Skill:   |  |            |  |  |
| Student will be able to-  |  |            |  |  |
| <ul> <li>Search information from various resources.</li> <li>Prepare notes on selected topics.</li> <li>Participate in group discussions.</li> </ul>  |  |            |  |  |
|   |  |            |  |  |
| <ul> <li>Motor Skills:</li> <li>✓ Observe industrial practices during visits.</li> <li>✓ Prepare slides / charts for presentation in set</li> <li>✓ Develop a model.</li> </ul>   | eminar.                                  |            |  |  |
| Content:<br>Topic & Content Hrs   |  |            |  |  |
| Image: |  |            |  |  |
| ·   |  |            |  |  |
| Information search be made through manufacturers catalogue, Hand books, magazines   |  |            |  |  |
| journal and websites, and submit a report on <b>any Two Topics</b> in a group of 3 to 4   |  |            |  |  |
| students, report size shall not be more than 10 pages.  |  |            |  |  |
| Following topics are suggested, any other equivalent topics may be selected.  |  |            |  |  |
| i) Present scenario of electric power generation i  | n West Bengal state /India.              |            |  |  |
| ii) Composite materials – Types, properties & application.  |  |            |  |  |
| iii) Material handling equipments commonly used in industries.  |  |            |  |  |
|   |  |            |  |  |
| iv) Advances in Automobile engines.   |  |            |  |  |

# **2 |** Page

| <ul><li>v) Hydraulic steering systems of Automobile.</li><li>i) Mechanisms used to produce straight-line motion.</li></ul> |
|--|
| 1) Mechanisms used to produce straight-line motion.  |
|  |
| i) Mechanisms used for generating intermittent motion.   |
| ii) Advanced surface coating techniques like chemical vapor deposition, ion implantation,                                  |
| physical vapor deposition.   |
| x) Types of cutting tools- specification, materials and applications.  |
| x) Profiles of 2 multinational companies.  |
| i) Engine lubricants, coolants and additives   |
| i) Power steering, power windows.  |
| ii) ABS (anti lock braking systems)  |
| v) MPFI (multi point fuel injection) system  |
| v) Role of Financial institutions in development of industrial sector.   |
| vi) Solar energy systems – Components and their functions, applications.   |
| ii) Component of project under Small Scale Industries.   |
| 2) Seminars:   |
| ne seminar must be arranged on the topic related to "Information Search" as above Or                                       |
| ppics beyond curriculum of 4 <sup>th</sup> semester [Source of information – books, magazine, Journals,                    |
| ebsite, surveys etc.] or topics suggested for guidance as below:   |
| vii) High pressure boilers.  |
| Heat exchangers-Types, working, applications.  |
| ) Hydraulic turbines-Types, working & applications.  |
| ) Hydraulic pumps – Types, working, & applications.  |
| Sensors – Types, principle, & applications.  |
| ) Super conductor technology – Types, principle, & applications.   |
| ) Semi conductors Types, materials, & applications.  |
| i) Industrial breaks- Types, construction, working, & applications.  |
| atch size and the pages of the report to be submitted are same as that of information search.                              |
| 3) <u>3 – D</u> Design:  |
| ometric and 3D Drawings-   |
| 1 3D Edit Commands –Pline, 3Dpoly, pedit, join splinedit commands.   |
| 2 View Commands – View ports, UCS, WCS commands  |
| 3 3D Object and 3D operations –  |
| 3.1 3 D Object – 3D fundamentals, 2D to 3D conversion, Cube, Cylinder, Cone, Sphere,                                       |
| Wedge, file import and export.   |
| 3.2 Generation of 3 D model &3 D operations – Extrude, Revolve, Slice, Section, Mirror,                                    |
| Move, Pan, Rotate, Array, Slice, Sweep, Union, Subtract, intersection etc.   |
| Transformation features: Translation, Rotation, Symmetry, Shade etc. Dimensioning of                                       |
| 3D model, Generation of 3D wireframe model and it's development.   |
| 4 Transformation from 3D model to Front view, Top View, Side view & various sectional                                      |

| viev           | vs, Dimensioning of respective view;   |            |
|----------------|--|------------|
| 3.5 Inser      | rting frame, Title Block & making a bill of materials.                                     |            |
|                | e on the following 3 D drawing : Flange coupling, Knuckle joint & any three components.    |            |
| 4)             | Govt. or Pvt. Organisation / Industrial Visits:  |            |
|                | ed industrial visits should be arranged and report of the same shall be submitted by       |            |
|                | dent to form a part of the term work.  |            |
| No of vi       | sits- At least one   |            |
| Scale of       | <b>industry</b> - medium scale unit / large scale unit.                                    |            |
| Group s        | size- Practical batch  |            |
| <b>Report-</b> | <b>not exceeding</b> – 7 to 10 pages.  |            |
| Followi        | ng types of industries / organization may be visited in & around the institute.            |            |
| i)             | Foundry / Foundry cluster.   |            |
| ii)            | Forging units.   |            |
| iii)           | Sheet metal processing unit.   |            |
| viii)          | 1 6  |            |
| v)             | Fabrication unit / powder metallurgy component manufacturing unit.                         |            |
| vi)            | Machine tool manufacturing unit.   |            |
| vii)           | Any processing industry like chemical, textile, sugar, agriculture, fertilizer industries. |            |
| viii)          |  |            |
| ix)            | City water supply pumping station.   |            |
| x)             | Hydro electric power plant.  |            |
| xi)            | Wind mills, Solar Park.  |            |
| xii)           | Tea processing industries.   |            |
| xiii)          |  |            |
| xiv)           | Organisational / operational set up of PWD (Govt. of W.B)                                  |            |
| Total p        | eriods   | 48<br>Hrs. |
| Practic        | al Total Marks   | = 50       |
| Examin         | ation Scheme:  |            |
| •              | Continuous internal Sessional assessment = 25 Marks.                                       |            |
| I              | Submission of reports on Information search in time = 05 Marks.                            |            |
| II.            | Seminar Presentation in time = 05 Marks.   |            |
| III.           | Practice of CAD software & submission drawing in time = 10 Marks.                          |            |
|                | Reports on Industrial visit in time = 05 Marks.  |            |
|                | Total = 25 Marks.  |            |
| • ]            | End semester Sessional assessment = 25 Marks.  |            |
| • ]            | Examiner – External [Lecturer].  |            |
|                | Submission of signed reports = $05$ Marks.   |            |
|                | On spot assessment of CAD drawing = $15$ Marks.  |            |
|                | Viva-voce = $05$ Marks.  |            |
|                | Total = 25 Marks.  |            |
|                |  | 1          |
| Learnin        | g Resources:   |            |
|                |  |            |
| V. ′           | Total = 25 Marks.  |            |
|                | Books:   |            |
|                |  |            |

#### | Page

| Author                        | Title                    | Publisher             |  |  |
|-------------------------------|--------------------------|-----------------------|--|--|
| Robert M. Thomas              | Advanced AutoCAD         | Sybex BPD             |  |  |
| R Cheryl                      | Beginning AutoCAD 2011-  | BPB Publication       |  |  |
|                               | Exercise Book (W/2 DVDs) |                       |  |  |
| Donnie Gladfelter             | AutoCAD 2014 and AutoCAD | Wiley India Pvt. Ltd. |  |  |
|                               | LT 2014                  |                       |  |  |
| How things works encyclopedia | DK Publishing            | DK Publishing         |  |  |
| Trott                         | Innovation mgmt.& new    | Pearson Education     |  |  |
|                               | product development      |                       |  |  |
| 2. Web sites                  |                          |                       |  |  |
| www.engineeringforchange.org  |                          |                       |  |  |
| www.wikipedia.com             |                          |                       |  |  |
| www.slideshare.com            |                          |                       |  |  |
| www.teachertube.com           |                          |                       |  |  |



| <b>A</b>                            |  | a a ta y a Farrath  |                 |  |
|-------------------------------------|--|---|-----------------|--|
| Course code:                        |  | nester : Fourth   |                 |  |
| Duration: 17 weeks                  |  | timum Marks : 50  |                 |  |
| Teaching Sc                         |  | mination Scheme   |                 |  |
| Theory : 1 hrs<br>Tutorial: hrs/w   |  | Semester Exam: Marks  |                 |  |
|                                     |  | gnment & Quiz: Marks:<br>Semester Exam: Marks   |                 |  |
| <u>Practical : 2 h</u><br>Credit: 2 |  |   | tion 25 Marles  |  |
|                                     |  | Practical: Internal Sessional continuous evaluation:25 Marks  |                 |  |
| Aim :-                              |  | ctical: External Sessional Examination:25 Ma  | arks            |  |
| S.No                                |  |   |                 |  |
| 1                                   |  |   |                 |  |
| Objec                               | tive :-  |   |                 |  |
| 0.5,00                              | To understand how to give  | instructions to computers   |                 |  |
|                                     | e  | pasic principles of programming through a structure   | red programming |  |
| langua                              | ge like 'C'.   | suste principies of programming unough a sudeta.  | iou programming |  |
| iungut                              | e  | n about any advanced Object Oriented programmi  | ng Language     |  |
| S No                                | The student will able to   | n doodt any advanced object offented programmi  | ing Dungduge.   |  |
| 1                                   | Break a given task into subtas   | sks.  |                 |  |
| 2                                   | Enhance logical thinking.  |   |                 |  |
| 3                                   | Develop 'C' programs for simp  | ole applications.   |                 |  |
| -                                   |  |   |                 |  |
| Pre-Requisite                       | ;-   |   |                 |  |
| S.No                                |  |   |                 |  |
|                                     |  |   |                 |  |
| 1                                   | Sound knowledge of computer.   |   |                 |  |
|                                     |  |   |                 |  |
|                                     | Cor  | ntents  | Hrs/week        |  |
| Chapter                             | Name of the Topic  |   | Hours           |  |
|                                     |  | sis, algorithm, flow charts, tracing and dry  | 02              |  |
| 01                                  |  | uction to 'C' programming, simple program using   | -               |  |
|                                     | Turbo 'C' compiler and execu   |   |                 |  |
| 02                                  |  |   | 03              |  |
| 02                                  |  | et, constants, data types, identifiers, key words,<br>of Operators – unary, binary, arithmetic, relational, | 03              |  |
|                                     | logical, assignment.   | of Operators – unary, binary, artumetic, relational,  |                 |  |
|                                     | Hierarchy of operators, expressions, library functions, Use of input/ output |   |                 |  |
|                                     | functions viz. Printf(), Scanf(  |   |                 |  |
| 03                                  |  | if-else, if-else-if, switch-case, while loop, do –  | 05              |  |
|                                     | while loop, for loop, break a  |   |                 |  |
|                                     | Writing, Compiling, Executi  |   |                 |  |
| 04                                  |  | variables, arrays, defining and declaring one and   | 03              |  |
| 04                                  | two dimensional arrays, read   |   | 05              |  |
| 05                                  | Concept of String, string inp  |   | 03              |  |
| 05                                  |  | 1   | 05              |  |
|                                     |  | er defined functions, Passing of arguments,   |                 |  |
|                                     | declaration of function proto  | • 1   |                 |  |
|                                     | Storage classes: automatic, e  | xternal, static variables   |                 |  |

Total

# Practical:

Skills to be developed: Intellectual Skills:

- Prepare and interpret flow chart of a given problem.
- Represent data in various forms.
- Use various control statements and functions

Motor Skills:

- Write program in 'C' language.
- Run and debug 'C' program successfully.

#### LIST OF PRACTICALS

To write simple programme having engineering application involving following statements

- 1. Use of Sequential structure: atleast two problems
- 2. Use of if-else, if-else-if statements: atleast three problems
- 3. Use of for statement: atleast **five** problems
- 4. Use of Do-While Statement: atleast two problems
- 5. Use of While statement: atleast three problems
- 6. Use of brake and Continue statement: atleast one problems
- 7. Use of multiple branching Switch statement: atleast one problems
- 8. Use of different format specifiers using Scanf() and Printf(): atleast two problems
- 9. Use of one dimensional array e.g. String, finding standard deviation of a group data: atleast three problems
- 10. Use of two dimensional array of integers/ reals: atleast one problems
- 11. Defining a function and calling it in the main: atleast three problems

#### **Examination Schedule Internal practical Sessional:**

| Attending classes,<br>practicing programs &<br>submitting respective<br>assignment in time |  | 20 |  |  |
|--|--|----|--|--|
| Viva - voce  |  | 5  |  |  |
| Total:   |  | 25 |  |  |
| Examination Schedule: External practical Sessional examination<br>Examiner: Lecturer       |  |    |  |  |
| For submission of<br>assignment in<br>scheduled time                                       |  | 10 |  |  |
| On spot program  |  | 10 |  |  |
| viva voce  |  | 05 |  |  |
| Total  |  | 25 |  |  |

| Reference books :- Nil  |  |  |  |
|---|--|--|--|
| Suggested List of Laboratory Experiments :- Nil                             |  |  |  |
| Suggested List of Assignments/Tutorial :- as mentioned in list of practical |  |  |  |
|   |  |  |  |

### List of Books:

| Author                   | Title                           | Publication             |
|--------------------------|---------------------------------|-------------------------|
| Yashwant Kanitkar        | Let us 'C'                      | BPB publications        |
| Balguruswamy             | Programming in 'C'              | Tata Mc- Graw Hill      |
| Pradip Dey & Manas Ghosh | Programming in 'C'              | Oxford Higher Education |
| Byron Gotfried           | Introduction to 'C' programming | Tata McGraw Hill        |
| H.Arolkar                | Simplifying c                   | Dreamtech               |